3D OUTPUT TROUBLESHOOTING GUIDE

USE THIS GUIDE TO IMPROVE THE RESULTS OF 3D PRINTOUTS

1. The 3D model is knocked over or moved on the print bed.
   - **Problem:** The model separated from the print bed and was knocked over.
   - **Solution:** Prepare the print bed carefully and use a brim support.

2. The support for the 3D print fell over.
   - **Solution:** Increase the support density or use a different support pattern (such as a grid).

3. The base of the model is warped.
   - **Solution:** Prepare the print bed carefully. Ensure the glass is clean and a thin film of glue is applied. If this does not help, contact admin about the nozzle offset.

4. The bed was not correctly prepared or the distance between the nozzle and the print bed (offset) is too big.
   - **Solution:** Prepare the print bed carefully. Use clean glass and a thin film of glue. In DeeControl, check if the model has enough contact with the build plate. If not, use raft and/or supports.

5. The 3D printout is messy with no model formed at all.
   - **Solution:** Prepare the print bed carefully. Use clean glass and a thin film of glue.

6. The 3D printout finished, but some of the features did not print as expected.
   - **Problem:** The 3D model is knocked over or moved on the print bed.
   - **Solution:** Prepare the print bed carefully and use a brim support.

7. The support for the 3D print fell over.
   - **Solution:** Increase the support density or use a different support pattern (such as a grid).

8. The base of the model is warped.
   - **Solution:** Prepare the print bed carefully. Ensure the glass is clean and a thin film of glue is applied. If this does not help, contact admin about the nozzle offset.

9. The bed was not correctly prepared or the distance between the nozzle and the print bed (offset) is too big.
   - **Solution:** Prepare the print bed carefully. Use clean glass and a thin film of glue. In DeeControl, check if the model has enough contact with the build plate. If not, use raft and/or supports.

10. The 3D printout is messy with no model formed at all.
    - **Solution:** Prepare the print bed carefully. Use clean glass and a thin film of glue.